

Fiberglass columns from Crown Column are a satisfying combination of modern-day technology and low maintenance care. Each column shaft is produced with the lower one third straight and the upper two thirds tapered, creating a correct architectural entasis. Entasis, attributed to ancient Greek architecture, is the slight convex curving of the column shaft resulting in a most pleasing appearance.

Quality materials, excellent workmanship and aesthetic appeal make Crown Column products an exceptional value.

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Fiberglass columns are available in plain and fluted shafts. Our fluted round columns are cast fluted, resulting in a crisp, deep and architecturally correct lonic flute. Fluted columns are available in a wide range of sizes from 6" through 30" in diameter. The columns are a composition of cast glass-reinforced polymers with exceptional strength and durability.

Priming and painting with an oil-based or acrylic latex coating is all that is necessary after installation. Crown Column's cast fiberglass columns have been tested for surface burning characteristics under ASTME 84 and demonstrated a Flame Spread Index of less than 25 and a Smoke Development Index of less than 450 which meets a Class A Interior Finish Rating.

All Crown fiberglass columns come with a limited lifetime warranty for material and workmanship when properly installed.

Specifications for Round Tapered Cast Fiberglass Columns with Tuscan Capital Base

Size	Bottom Dia	Neck Dia	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Square	Capital Round	Bead	Bottom Flute	Top Flute	Flute Width	Above Bead	Number of Flutes
	A	В	С	D	E	F	G	н	1	J	K	L	M	
6"	5 5/8"	5 ½"	8 1/4"	1 ½"	1 3/4"	7 1/8"	1 1/8"	5/8"	1"	10 ¾"	1"	5/16"	3 1/4"	16
8"	7 %"	6 1/2"	10 1/4"	1 %"	2 3/8"	9 %16"	1 3/8"	1"	1"	10 ¾"	1"	11/16"	4 1/4"	24
10"	9 5/8"	8 1/2"	12 1/8"	2 3/8"	2 %"	11 1/8"	1 3/4"	1 1/4"	1"	10 ¾"	1"	7/8"	5 1/8"	24
12"	11 %"	10"	15 1/4"	2 ¾"	3 1/4"	14 ½"	2"	1 3/8"	1"	10 ¾"	1"	1"	5 %"	24
14"	13 %"	12"	18 ¾"	3 3/8"	4"	17 1/4"	2 3/8"	1 5/8"	1 1/8"	10 ¾"	1"	1"	6 %"	24
16"	15 %"	13 ½"	21 ½"	3 %"	4 1/2"	19 1/4"	2 3/4"	1 %"	1 1/4"	10 ¾"	1"	1 1/4"	7 1/2"	24
18"	17 ½"	15"	24 1/4"	4 1/4"	5 3/8"	21 3/8"	3"	2"	1 3/8"	10 ¾"	1"	1 11/16"	8 5/8"	24
20"	20"	17"	27"	4 3/4"	6"	24 1/4"	3 3/8"	2 1/4"	1 1/2"	*	*	*	9 1/2"	*
22"	21 %"	18 ½"	29 ¾"	5 1/4"	6 %"	26 ½"	3 ¾"	2 ½"	2 ½"	*	*	*	10 ¾"	*
24"	23 %"	20"	32 ½"	5 3/4"	7 1/2"	28 ¾"	4 1/8"	2 ¾"	2 5/8"	*	*	*	11 %"	*
26"	25 %"	22"	35"	6 1/4"	8 3/8"	31 ½"	4 3/8"	3"	2 1/8"	*	*	*	12 ¾"	*
28"	27 %"	23 ½"	38"	6 3/4"	8 ¾"	33 3/8"	4 3/4"	3 1/4"	3"	*	*	*	13 %"	*
30"	29 5/8"	25"	40 1/2"	7 1/4"	9 1/4"	35 ¾"	5 1/8"	3 ½"	3 1/2"	*	*	*	14 %"	*

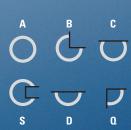
Load Bearing Capacities

Cast
8,000
10,500
13,990
18,000
20,020
21,945
25,000
30,007
30,007
30,007
30,007
30,007
30,007

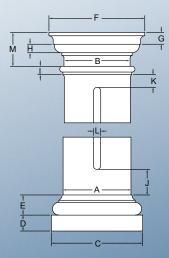
1. Load capacities are determined by eccentric testing information

2. Please consult your structural engineer for wind sheer, uplift, and building code requirements

Splitting Options



Round Fiberglass Cast



Columns to Surround Structural Supports

Size	Max. Round Support	Max. Square Support
6"	3"	2 ½"
8"	5 1/4"	3 11/16"
10"	6 %"	4 13/16"
12"	8 7/16"	5 %"
14"	10 1/16"	7 1/8"
16"	11 1/16"	8 1/16"
18"	13"	9"
20"	15 3/16"	10 ½"
22"	16 1/2"	12 1/4"
24"	18"	13 ¾"
26"	20 "	14 ¾"
28"	21 ½"	15 ¼"
30"	23"	16 %"
Split Co.	lumns are non	-load bearing

Cut at Bead Loss When Using Decorative Capital

Size	Cast
	M
6"	3 1/4"
8"	4 1/4"
10"	5 1/8"
12"	5 %"
14"	6 1/8"
16"	7 3/8"
18"	8 5/8"
20"	9 1/2"
22"	10 ¾"
24"	11 %"
26"	12 ¾"
28"	13 %"
30"	14 %"

Fluted Fiberglass Column

Plain Fiberglass Column





Crown Column's lightweight offering includes 14" up to 36" diameters (custom sizes are also available). The lightweight column defines easy installation. This lightweight yet strong and durable product is the best choice for exterior projects which call for large columns. The high content of fiberglass gives this product the durability and strength required of large exterior columns. Eliminating the need for a crane to install this column also makes it an ideal selection.

Specifications for Round Lightweight Column with Tuscan Capital & Base

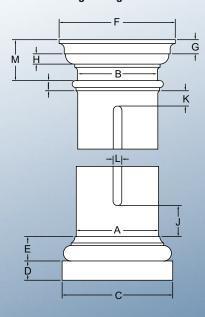
Size	Bottom Dia	Neck Dia	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Square	Capital Round	Bead	Bottom Flute	Above Flute	Flute Width	Above Bead
	A	В	С	D	E	F	G	н	- 1	J	K	L	M
14"	13 5/8"	12"	18 ¾"	3 3/8"	4"	17 1/4"	2 3/8"	1 5/8"	1 1/8"	10 ¾"	1 ½"	1 1/4"	6 7/8"
16"	15 ⁵ /8"	13 ½"	21 ½"	3 7/8"	4 1/2"	19 1/4"	2 3/4"	1 7/8"	1 1/4"	10 ¾"	1 ½"	1 5/8"	7 3/8"
18"	17 5/8"	15"	24 1/4"	4 1/4"	5 3/8"	21 ½"	3"	2 1/8"	1 3/8"	10 ¾"	1 ½"	1 3/4"	8 5/8"
20"	19 5/8"	17"	27"	4 3/4"	6"	24 1/2"	3 3/8"	2 1/4"	1 ½"	10 ¾"	1 ½"	1 5/8"	9 3/8"
22"	21 5/8"	18 ½"	29 ¾"	5 1/4"	6 7/8"	26 ½"	3 ¾"	2 1/2"	1 7/8"	10 ¾"	1 ½"	1 7/8"	11 ½"
24"	23 5/8"	20"	32 ½"	5 ¾"	7 ½"	28 ¾"	4 1/8"	2 ¾"	2"	10 ¾"	1 ½"	2 1/4"	12 3/8"
30"	29 5/8"	25"	40 1/2"	7 1/4"	9 1/4"	35 ¾"	5 1/8"	3 ½"	2 ¾"	10 ¾"	1 ½"	2 ¾"	15 ½"
36"	35 5/8"	29 7/8"	48 ¾"	8 ¾"	11 3/8"	42 ¾"	6 1/4"	4 1/4"	2 7/8"	10 ¾"	1 ½"	3 ½"	17 "

Load Bearing Capacities

Size	Lightweight
14"	20,020
16"	21,945
18"	25,000
20"	30,007
22"	30,007
24"	30,007
30"	30,007
36"	30,007
1 1020	capacities are

- 1. Load capacities are determined by eccentric testing information
- 2. Please consult your structural engineer for wind sheer, uplift, and building code requirements

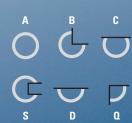
Lightweight Column



Cut at Bead Loss When Using Decorative Capital

Size	Lightweight
	M
14"	6 7/8"
16"	7 3/8"
18"	8 5/8"
20"	9 3/8"
22"	11 ½"
24"	12 ³ / ₈ "
30"	15 ½"
36"	17"

Splitting Options

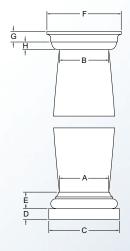


Columns to Surround Structural Supports

Size	Max. Round Support	Max. Square Support					
14"	10 ¹ /16"	7 1/8"					
16"	11 ⁷ /16"	8 1/16"					
18"	13"	9"					
20"	15 ³ / ₁₆ "	10 ½"					
22"	18 1/4"	12 ½"					
24"	19 5/8"	13 1/16"					
30"	24"	17 ¹/8"					
36"	29"	20 5/8"					
1. Split Columns are non-load bearing.							



ound barrel



Specialty columns offer additional design options to create a distinctive look. Crown's round barrel cast fiberglass columns provide a contemporary flair. Arts & Crafts columns capture the special appeal of the craftsman movement. And Shaker-style, square columns with recessed panels add a traditional touch. Like all Crown columns, each specialty column is made from specially formulated fiberglass polymers.

Barrel **Fiberglass** Column

Specifications for Round Barrel Cast Fiberglass Columns with Tuscan Capital & Base

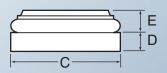
Size	Bottom Dia	Neck Dia	Base Plinth	Base Plinth	Base Molding	Capital Square		Capital Round	Load Bearing Capacity
	A	В	С	D	Е	F	G	н	
10"	9 ½"	10 "	12 %"	2 3/8"	2 1/8"	14 ½"	2"	1 3/8"	13,990



Specifications for Non-Tapered Fiberglass Colmns with Contemporary Capital and Base

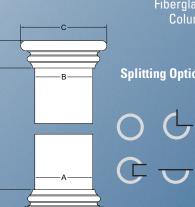
Size	Bottom Diameter	Neck Dia	Cap/Base Molding Width	Cap/Base Molding Height	Max. Round Support	Max. Square Support
	Α	В	С	E		
6"	5 %"	5 %"	8 1/8"	2 1/8"	3 1/2"	3"
8"	7 5/8"	7 5/8"	10 1/4"	3 1/4"	5"	4"
10"	9 5/8"	9 5/8"	13"	3 1/8"	7"	5"
12"	11 %"	11 %"	15 1/4"	4 1/2"	8"	6"
14"	13 %"	13 %"	18 %"	5 3/8"	10"	7"
16"	15 %"	15 %"	21 ½"	6 1/4"	12 ½"	8 1/2"
18"	17 %"	17 %"	24 1/8"	7 5/16"	14 ½"	9 1/2"
20"	20"	20"	27"	8 1/8"	*	*
24"	24 "	24 "	32 ½"	9 15/16"	*	*
30"	30"	30"	40 1/2"	12"	*	*





Specifications for Tuscan Capital & Base for Non-Tapered Fiberglass

Size	Base Pinth	Base Pinth	Base Moulding	Capital Square	Capital Square	Capital Round
	С	D	E	F	G	н
6"	8 1/4"	1 ½"	1 3/4"	8 1/4"	1 1/8"	5/8"
8"	10 1/4"	1 1/8"	2 3/8"	9 3/4"	1 ⁵ /16"	1 1/16"
10"	12 1/8"	2 3/8"	2 1/8"	12 3/4"	1 3/4"	1 ½16″
12"	15 1/4"	2 3/4"	3 1/4"	15 1/4"	2"	1 3/8"
14"	18 3/4"	3 3/8"	4"	19 1/4	2 5/16"	1 5/8"
16"	21 1/4"	3 1/8"	4 1/2"	21 %"	2 3/4"	1 1/8"
18"	24 ½"	4 1/4"	5 3/8"	24 ½"	3″	2 1/8"



Non-Tapered **Fiberglass**

Splitting Options

capitals and bases ases

Crown fiberglass columns come standard with a Tuscan capital and base molding and are made from materials that are water resistant, rot resistant and impervious to insect infestation.

Optional design styles include the Attic base molding, the Roman Doric capital and base molding and Contemporary caps and bases for non-tapered fiberglass columns.

For the more traditional installations, Crown offers a full range of decorative capitals that can be viewed on page eleven of this literature piece.

Specifications for Engineered Resin (ER) Tuscan Capital & Base

Size	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Round	Capital Round	
	С	D	E	F	G	н	
6"	8 1/4"	1 ½"	1 3/4"	7 1/2"	1 1/8"	5/8"	
8"	10 1/4"	1 1/8"	2 3/8"	9 %16"	1 3/8"	1"	
10"	12 %"	2 3/8"	2 1/8"	11 %"	1 3/4"	1 1/4"	
12"	15 1/4"	2 ¾"	3 1/4"	14 ½"	2"	1 3/8"	
F——F G							
			—c—		E 		

Specifications for Builder Capital & Base

	Size	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Square	Capital Round	 ←──F───
		С	D	E	F	G	н	G
1	6"	7 1/8"	1 1/4"	1 ½"	7"	1"	5/8"	
١	8"	9 1/8"	1 1/4"	1 ½"	9 3/8"	1"	15/16"	TE I
ı	10"	11 1/8"	1 1/4"	1 ½"	11 %"	1 1/4"	15/16"	
	12"	13 ¾"	1 1/4"	1 ½"	12 %"	1 3/8"	1"	├C

Specifications for Roman Doric Capital & Base

Size	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Square	Capital Round
	С	D	E	F	G	н
Poly for	r Cast Fiberg	lass and	Lightweig	ht		
6"	8 1/4"	1 ½"	1 3/4"	7 1/8"	1 1/8"	5/8"
8"	10 3/8"	1 1/8"	2 7/16"	9 ¾"	1 7/16"	1 1/16"
10"	12 ¹⁵ /16"	2 3/8"	3 1/8"	12 ½"	1 3/4"	1 %16"
12"	15 1/4"	2 3/4"	3 ½"	14 3/4"	2 3/16"	1 ½"
14"	18 5/8"	3 3/8"	4 1/16"	17 ½"	2 5/16"	2 1/16"
16"	21 ½"	3 %"	4 1/8"	19 %"	2 1/8"	2 1/16"
18"	24 3/8"	4 1/4"	5 ¾"	22 1/4"	3 1/8"	2 1/4"
20"	27"	4 3/4"	6 1/4"	25"	4"	2 ¾"
22"	29 ¾"	5 1/4"	6 ¾"	27 3/8"	4 3/8"	3"
24"	32 ½"	5 3/4"	7 1/2"	29 ¾"	4 1/2"	3 1/4"
Fibersh	ell for Lightv	veight				
30"	40 ½"	7 1/4"	9 3/8"	37"	5 %"	4 1/2"
	6″-20″ also ole in Cast e.			_F_		∏G ∐H ∏E ∏D
			-	—c—		

Specifications for Attic Base

Size	Base Plinth	Base Plinth	Base Molding
	С	D	E
Poly for	Cast Fiberg	lass Lightwe	eight
6"	8 1/2"	1 ½"	2 7/16"
8"	10 1/4"	1 1/8"	3 1/4"
10"	13"	2 3/8"	3 %"
12"	15 ¼"	2 ¾"	4 1/2"
14"	18 %"	3 ¾"	5 3/8"
16"	21 ½"	3 1/8"	6 1/4"
18"	24 1/4"	4 1/4"	7 1/8"
20"	27"	4 ¾"	8 1/8"
	ell for Lightv	_	
22"	29¾"	51/4"	9"
24"	321/2"	53/4"	9 5/16"
Note: 6' also avai in Cast Marble.		C	E

decorative capitals

Crown Column offers an infinite selection of specialty items such as decorative capitals, from a composite mold of marble and polyester resin. They can be mounted on either plain or fluted columns for interior or exterior use. These capitals are true to their original inspirations and when combined with today's advanced material technology and construction methods, they form a truly unique product.

For Use With Round Fiberglass

Fiberglass Cast Size 6" 8" 10" 12" 14" 16" 18" 20" 1. All styles may not be available for all sizes

For Use With Round Fiberglass

Lightweight	
Size	
14"	
16"	
18"	
20"	
22"	
24"	
1. All styles may not be available for all sizes	







Empire with Necking



Greek Angular Ionic



Greek Erectheum



Greek Erectheum with Necking



Modern Composite



Roman Corinthian



Temple of Winds



Romar Ionic



Scamozzi



Square fiberglass columns offer an alternative to the more traditional round columns. Crown's plain square fiberglass columns are made from specially formulated glass-reinforced polymers with a one-piece shaft and applied astragal with an attractive capital and base molding. Crown's square fiberglass column is both lightweight and strong, resulting in a column that is easy to handle, water-resistant and impervious to moisture-related problems.

Fluted square fiberglass columns are also available and are produced by the same process as fiberglass round columns with glass-reinforced polymers. The flutes are crisp, deep and architecturally correct. Typical options for any cast fiberglass column include: cutting to overall length, splitting, and tabbing for reassembly.

square fiberglass

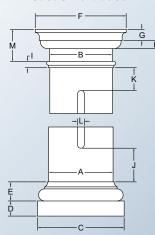
Specifications for Square Fiberglass Columns with Tuscan Capital, Base & Astragal

Size	Bottom Width	Neck Width	Base Plinth	Base Plinth	Base Molding	Square Cap Width	Square Cap Height	Cap Round Height	Astragal	Bottom Flute	Top Flute	Flute Width	Number of Flutes
	A	В	С	D	E	F	G	н	1	J	К	L	M
6"	5 1/2"	5 ½"	8 1/4"	1 ½"	1 3/4"	7 5/8"	1 1/8"	5/8"	1"	*	*	*	*
* 8"	7 1/2"	7 1/2"	10 1/4"	1 1/8"	2 3/8"	10 1/4"	1 3/8"	1"	1"	10 3/4"	1"	11/16"	24
* 10"	9 1/2"	9 ½"	12 ¾"	2 3/8"	2 1/8"	12 3/4"	1 3/4"	1 1/4"	1"	10 ¾"	1"	7/8"	24
* 12"	11 ½"	11 ½"	15 1/4"	2 1/8"	3 3/8"	15 1/4"	2"	13/8"	1"	10 ¾"	1"	1"	24
14"	13 1/4"	13 1/4"	18 ¾"	3 5/16"	4"	17 %"	2 3/8"	1 5/8"	11/8"	*	*	*	*
16"	15 1/4"	15 1/4"	20 3/16"	3 %"	4 1/2"	20 %"	2 1/8"	1 1/8"	11/4"	*	*	*	*
18"	17 5/8"	17 5/8"	24 1/4"	4 1/4"	5 3/8"	21 ½"	3"	2"	13/8"	*	*	*	*
20"	20"	20"	27"	4 3/4"	6"	24 1/4"	3 3/8"	2 1/4"	1½"	*	*	*	*
24"	24"	24"	321/2"	5 ¾"	7 ½"	30"	4 1/4"	2 3/4"	2½"	*	*	*	*

[†] 8", 10", 12" Square Plain Columns are also available in a lightweight pultruded material.

* 8", 10", 12" specifications are for both cast and pultruded square columns.

Square Fiberglass Cast & Pultruded



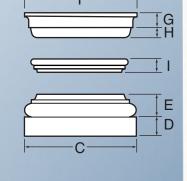
Load Bearing Capacities for Square Columns

Size	Cast and Lightweight	Pultruded Lightweight				
6"	8,000	N/A				
8"	10,500	5,000				
10"	13,990	5,000				
12"	18,000	5,000				
14"	20,020	N/A				
16"	21,945	N/A				
18"	25,000	N/A				
20"	25,000	N/A				
24"	25,000	N/A				
1 Load capacities are determined by eccentric						

Load capacities a testing information

2. Please consult your structural engineer for wind sheer, uplift, and building code requirements

Tuscan Accessory Kit



Builder Sets for Square Columns

Specifications for Builder Accessory Kit

Size	Plinth Width	Plinth Height	Base Mold Height	Square Cap Width	Square Cap Height	Cap Round Height	Astragal
	С	D	E	F	G	Н	1
6"	7 %"	1 1/4"	1 ½"	8 "	1 "	5/8"	1"
8"	9 %"	1 1/4"	1 ½"	10 "	1"	15/16"	1"
10"	11%"	1 1/4"	1 1/2"	12 "	1 1/4"	¹⁵ /16"	1"
12"	13 ¾"	1 1/4"	1 1/2"	14"	1 3/8"	1 "	1"

Columns to Surround Structural Supports

остания списания списания спирать							
Size	Max. Round Plain	Max. Square Plain	Max. Round Fluted	Max. Square Fluted			
6"	3 ¾"	3"	*	*			
8"	4 1/2"	4"	4 1/2"	*			
10"	6"	5 ½"	6 1/2"	4"			
12"	8 1/2"	7"	8"	5"			
14"	9 1/2"	8"	10"	9"			
16"	12"	9"	12"	11"			
18"	14"	12"	*	*			
20"	18"	16"	*	*			
24"	22"	20"	*	*			
1. Split C	1. Split Columns are non-load bearing.						

Pultruded Square columns cannot be split.

Splitting Options

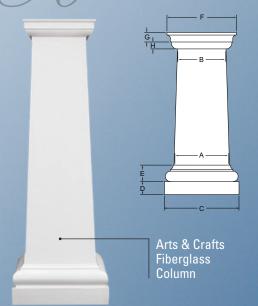


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Fiberglass Column



arts & crafts cast fiberglass columns



Specifications for Arts & Crafts Columns with Tuscan Capital & Base

Size	Bottom Width	Neck Width	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Square	Capital Round
	Α	В	С	D	E	F	G	н
10"						10 1/4"		1"
16"	15 1/4"	11 ½"	21 ½"	3 1/8"	4 1/2"	15 1/4"	2"	1 3/8"

Splitting Options

	L	

Columns to Surround Structural Supports

Size	Load Capacity	Max. Round Support	Max. Square Support
10"	13,990	5 ½"	3 ¾"
16"	21,945	9"	7"

Square recessed panel cast fiberglass columns

Specifications for Square Recessed Panel Columns with Tuscan Capital, Base, & Astragal

Size	Bottom Width	Neck Width	Base Plinth	Base Plinth	Base Molding	Capital Square	Capital Square	Capital Round	Astragal	Bottom Plain
	Α	В	С	D	E	F	G	н	1	J
8"	7 1/2"	7 1/2"	10 1/4"	1 1/8"	2 3/8"	10 13/16"	1 3/8"	1"	1"	10 ¾"
10"	9 1/2"	9 1/2"	12 ¾"	2 3/8"	2 %"	12 15/16"	1 3/4"	1 1/4"	1"	10 ¾"
12"	11 1/2"	11 ½"	15 1/4"	2 %"	3 %"	16 3/16"	2"	1 3/8"	1"	10 ¾"
14"	13 ½"	13 ½"	18 ¾"	3 3/8"	4"	18 ¾"	2 3/8"	1 5/8"	1"	10 ¾"

Columns to Surround Structural Supports

Size	Load Capacity	Max. Round Support	Max. Square Support		
8"	10,500	4"	3"		
10"	13,990	6"	5"		
12"	18,000	8"	7"		
14"	20,020	10"	9"		

Square Recessed Panel Column

Splitting Options





Fiberglass Column Collection

















Crown Column & Millwork Company, L.L.C. 3810 Pleasant Valley Road Attalla, AL 35954



